

1 **TITLE:** Comparison of *Salmonella* Enumeration Methods and an Investigation of *Salmonella*
2 Prevalence and Quantification in Market Hog Lymph Nodes and Tonsils in Several Regions and
3 Seasons of the United States

4 **RUNNING TITLE:** *Salmonella* market hog lymph nodes and tonsils

5 **AUTHORS:** Erin Fashenpour^{a^}, David A. Vargas^{b□}, Gabriela K. Betancourt-Barszcz^b, Sabrina E.
6 Blandon^b, Marcos X. Sanchez-Plata^b, Mindy M. Brashears^b, Markus F. Miller^b, Qing Kang^c,
7 Valentina Trinetta^a, Jessie L. Vipham^a, Randall K. Phebus^a, Sara E. Gragg^{a‡*}

8 **AUTHOR AFFILIATIONS:** ^aDepartment of Animal Sciences and Industry, Kansas State
9 University, 1530 Mid-Campus Drive North, Manhattan, KS, 66506, United States of America

10 ^bDepartment of Animal and Food Sciences, Texas Tech University, 2500 Broadway, Lubbock,
11 Texas 79409, United States of America

12 ^cDepartment of Statistics, Kansas State University, 1116 Mid-Campus Drive North, Manhattan,
13 Kansas 66506, United States of America

14 ***CORRESPONDING AUTHOR CONTACT:** Email: sgragg@wisc.edu; Address: 1933
15 Observatory Drive, Madison, Wisconsin 53706

16 **PRESENT ADDRESS:** [^]Triumph Foods LLC, Saint Joseph, Missouri; [□]Wayne-Sanderson Farms
17 LLC, Oakwood, Georgia; [‡]University of Wisconsin-Madison, Madison, Wisconsin

18 **ABSTRACT**

19 Market hog lymph nodes (LNs) can contaminate carcasses with *Salmonella*, as well as
20 ground and comminuted pork products. The objective of this study was to perform a qualitative
21 and quantitative analysis of LNs from several regions and seasons in the United States to
22 establish a *Salmonella* prevalence and concentration baseline. Six types of LNs (axillary,
23 mesenteric, subiliac, tracheobronchial, superficial inguinal, pre-scapular) and tonsils were
24 sampled from market hog carcasses from different regions (east, central, and west) and seasons
25 (winter, spring, and summer/fall). *Salmonella* was detected and enumerated using BAX[®]-
26 System-SalQuant[®] methods and the BAX[®]-System Real-Time *Salmonella* Assay. An
27 enumeration method comparison was also conducted between 3M[™]EB-Petrifilm[™]+XLD-
28 replica plates and BAX[®]-System-SalQuant[®]. *Salmonella* prevalence (N=4,132) was 36% for
29 tonsils, 35% for mesenteric LN, and less than 10% for the other LN types. Of the 601 carcasses
30 tested, 62% were positive for *Salmonella*, with the highest prevalence occurring during spring in
31 the east (90.9%), and the lowest prevalence occurring during spring in the central region
32 (26.0%). Tonsil prevalence was greatest in the eastern region during spring. Mesenteric LN
33 prevalence was high (>20%) regardless of season or region. *Salmonella* prevalence in
34 tracheobronchial, subiliac, axillary, and superficial inguinal LNs was generally greatest during
35 the spring or fall and in the eastern region. The median SalQuant[®] *Salmonella* concentration was
36 2.18 log₁₀ *Salmonella* cells/sample. Median SalQuant[®] concentration for all other sample types
37 fell below the limit of quantification (1 log₁₀ *Salmonella* cells/sample). Statistical analysis
38 determined that both 3M[™] EB-Petrifilm[™]+XLD-replica plates and BAX[®]-System-SalQuant[®]
39 methods could be used for market hog lymph node enumeration. The kappa coefficient between
40 the two methods was 0.384, suggesting fair agreement between the methods, and there was no

41 significant difference in the mean log for the two methods ($p=0.289$). This longitudinal study can
42 be used by the pork industry for risk assessments and risk-based decision making.

43

44 **KEYWORDS:** *Salmonella* baseline, pork, lymph nodes, tonsils, United States, *Salmonella*
45 enumeration methods

46

47

48 As of 2021, pork is the second most widely consumed type of meat in the world
49 (Shahbandeh, 2022a), and third-most consumed type of meat in the U.S. (Shahbandeh, 2022b).
50 Researchers have an epidemiological interest in exploring pathogen contamination in pork
51 processing facilities to reduce foodborne illnesses linked to pork products. It was estimated that
52 110,510,000 metric tons of pork would be produced worldwide in 2022 (Shahbandeh, 2022c)
53 and projected that 122,110 kilotons of pork would be consumed worldwide in 2023
54 (Shahbandeh, 2022d). However, the United States Department of Agriculture (USDA) estimates
55 that pork products are responsible for more than 500,000 foodborne illnesses each year in the
56 United States (Self et al., 2017). Between 1998 and 2015, there were 288 foodborne outbreaks
57 linked to contaminated pork products (Self et al., 2017). While this data accounts for only a
58 fraction of total foodborne illnesses in the U.S., more research needs to be conducted to reduce
59 the number of foodborne illnesses from pork products.

60 One of the most common pathogens that causes foodborne illnesses in the world is
61 *Salmonella* (Chaves et al., 2017; WHO, 2022). This Enterobacteriaceae bacterium causes
62 salmonellosis, which can vary in severity depending on host and agent factors (Matthews et al.,
63 2017). Salmonellosis is a medical and economic burden, and the Centers for Disease Control
64 (CDC) estimates that each year *Salmonella* causes 1.35 million illnesses, 26,500 hospitalizations,
65 and more than 400 deaths in the U.S. (2022b).

66 Between the years 1998 and 2015, there were 72 outbreaks of *Salmonella* attributed to
67 pork products, resulting in 2,215 illness and 276 hospitalizations (Self et al., 2017). According to
68 the CDC, the most recent pork-related *Salmonella* outbreak investigation occurred in 2015
69 (CDC, 2022a), spanning amongst 5 states with 192 illnesses (CDC, 2015). Research suggests
70 that ground product is at risk of containing contaminated LNs (Arthur et al., 2008; Miller et al.,

71 2022; Vargas et al., 2023). Lymph nodes are part of the immune system, and the role is to filter
72 and subdue bacteria and viruses found in the body (Arthur et al., 2008; Vargas et al., 2023).
73 During host invasion by *Salmonella*, cells can multiply and spread to LNs, most notably the
74 mesenteric LN due to its location in the viscera (i.e. close proximity to the gut after cells are
75 consumed) (Giannella, 1996). Exposure to *Salmonella* can occur during the harvest and
76 breakdown of the carcass, either by machine or knife once the LN is sliced open. Due to normal
77 methods of pork processing, trim (which consists of fat and muscle tissue) can contain LNs
78 destined for use in comminuted pork (Chaves et al., 2017). For LNs that harbor *Salmonella* and
79 are still encased in adipose tissue, they are protected from chemical and thermal interventions at
80 the abattoir (Gragg et al., 2013; Vargas et al., 2023); thus, rendering normal harvest interventions
81 an inadequate response to this type of contamination. Several studies support the idea of physical
82 removal of the LNs from the carcass to address LN contamination (Bueno López et al., 2022;
83 Jiménez et al., 2023; Miller et al., 2022).

84 Previous studies investigating *Salmonella* contamination in LNs report a range of
85 prevalence. Miller et al. (2022) reported 34% mesenteric, 18.4% inguinal, 18.3% subiliac, and
86 16.3% tracheobronchial prevalence (Miller et al., 2022). Chaves et al. 2017 reported a 10% to
87 44% *Salmonella* prevalence among three pork LN types and tonsils (Chaves et al., 2017). While
88 mesenteric LNs are discarded during processing, other LN types remain in the carcass and
89 untouched by harvest interventions, allowing a possible contamination source for ground product
90 (Vargas et al., 2023).

91 Rapid pathogen enumeration methods are quickly becoming industry standard; knowing
92 the concentration of pathogens entering processing facilities gives insight into risk of
93 contamination (Mann et al., 2014; Vargas et al., 2023). Polymerase chain reaction (PCR) has

94 become a more frequent method of pathogen quantification due to time and cost, when
95 comparing to other more traditional methods of quantification, such as most probable number
96 (MPN) or direct plating (Lei et al., 2021; Vargas et al., 2023).

97 The objectives of this study were to evaluate which LN type presented the highest risk for
98 containing *Salmonella* and at what level of contamination, while also investigating the seasonal
99 and regional variability of *Salmonella* in market hog LNs. Another objective of this study was to
100 compare a direct plating method for enumeration (3M™ EB Petrifilm™ + XLD replica plate)
101 with a rapid PCR method (BAX®-System-SalQuant®). Several authors have published their work
102 related to prevalence among different pork LN types, however there is limited knowledge about
103 regional variation. An even greater knowledge gap exists about seasonal variation in *Salmonella*
104 distribution in market hog lymph nodes. With USDA pork *Salmonella* performance standards
105 forthcoming, this study provides insight into the role of market hog LN *Salmonella*
106 contamination.

107 **MATERIALS AND METHODS**

108 ***Sample collection.*** The study was conducted in pork processing facilities located in
109 three regions of the United States, including west, central, and east (Figure 1). A total of five
110 facilities were included in this study. Four facilities were sampled once every season and one
111 facility was sampled twice per season, for three seasons (winter, spring, and summer/fall), for a
112 total of 18 individual sampling events. The winter samplings occurred during February and
113 March 2022; the spring samplings occurred in May and June of 2022; the summer/fall samplings
114 occurred during September and October of 2022, and are hereafter referred to as fall. Seven
115 sample types were collected from every market hog carcass, including mesenteric LN, subiliac
116 LN, superficial inguinal LN, prescapular LN, axillary LN, tracheobronchial LN, and tonsils.

117 From each plant location during each season, these seven sample types were taken from 30-35
118 carcasses. During the spring and fall seasons, spleens, cecal swabs, and lairage ropes were also
119 collected when possible. Cecal swabs were collected using cellulose sponges pre-wetted with 25
120 mL of buffered peptone water (BPW; World BioProducts, Libertyville, IL). Briefly, the cecum
121 was opened, and the sponge was used to swab the interior of the cecum using an in and out
122 motion five times. Sponges were returned to their original sample bag.

123 All carcasses were USDA Food Safety and Inspection Service (USDA-FSIS) inspected
124 and passed. All samples were collected post-inspection but prior to chilling and placed into
125 individual sterile Whirl-Pak® bags (Nasco, Atlanta, GA). After leaving the harvest floor,
126 samples were placed into insulated containers with cooler packs, and transferred to a 4°C
127 refrigerator for next day processing at either the K-State Food Safety and Defense Laboratory at
128 Kansas State University or the International Center for Food Industry Excellence (ICFIE) Food
129 Microbiology Laboratory at Texas Tech University.

130 ***Lymph node and tonsil processing.*** Samples were processed and analyzed for
131 *Salmonella* as described in the method development for BAX® system real time PCR (Vargas et
132 al., 2023). Briefly, the LNs and tonsils were trimmed from any surrounding fat and fascia using
133 scissors sanitized before each sample, weighed, and categorized (small: <3 grams; medium: >3
134 grams and <25 grams). Then, samples were submerged in boiling water (100°C) for 3-5 seconds
135 for surface sterilization, placed into an individual filtered sterile Whirl-Pak® bag, and pulverized
136 with a rubber mallet. Pre-warmed (42 °C) BAX® system MP media (Hygiena, Camarillo, CA)
137 was added aseptically according to weight (small: 20 mL, medium: 80 mL), and subjected to a
138 Smasher (Biomerieux, Marcy-I'Etoile, France) at 620 strokes/min for 1 minute for
139 homogenization. The LN homogenate will be referred to as LNH hereafter.

140 **Cecal swab processing.** To each cecal swab bag, 50 mL of pre-warmed (42 °C) BAX MP
141 (Hygiena, Camarillo, CA) supplemented with 1mL/1 L of Quant Solution (QS; Hygiena,
142 Camarillo, CA) was added. Sponge sample bags were then homogenized by Smasher for 1
143 minute and incubated at 42°C for 18-24 hours.

144 **Spleen processing.** Spleens were dissected to remove tissue from each end and the
145 center, for a total of 25 grams. Each portion was surface sterilized in boiling water (100°C) for 3
146 seconds, placed into an individual filtered sterile Whirl-Pak® bag, pulverized with a rubber
147 mallet, and then homogenized for 1 minute with 100 mL of buffered peptone water (BPW;
148 Hygiena, Camarillo, CA) using a Smasher. Following homogenization, 30 mL of spleen
149 homogenate was transferred to a new Whirl-Pak® bag and combined with 30 mL of pre-warmed
150 (42 °C) BAX MP supplemented with 1 mL/1L of QS. Sample bags were hand massaged for 30 s
151 and incubated at 42°C for 18-24 hours.

152 **Rope processing.** Ropes were placed into a sterile Whirl-Pak® bag with 300 mL of pre-
153 warmed (42 °C) BAX MP supplemented with 1 mL/1 L of QS, hand massaged for 1 minute, and
154 then incubated at 42°C for 18-24 hours.

155 **Salmonella enumeration of lymph nodes and tonsils.** Two methods were used to
156 enumerate *Salmonella* from LNs and tonsils: a direct plating method using Enterobacteriaceae
157 (EB) Petrifilm (3M, Saint Paul, MN) + XLD replica plating (following methods described in
158 Vargas et al. (2023)) and BAX®-System-SalQuant® (Hygiena, Camarillo, CA).

159 For 3M™ EB Petrifilm™+XLD replica plate, a 1 mL aliquot was removed from each LNH
160 to be plated on EB Petrifilm and incubated for 22-26 hours at 37°C. Characteristic *Salmonella*
161 growth on EB Petrifilm (reddish/purple colonies with acid and gas production) were counted, and
162 then replica plated onto xylose lysine desoxycholate (XLD; Remel, Lenexa, KS) agar plates. The

163 replica plate was prepared by placing the inoculated film from the EB Petrifilm onto an XLD plate
164 and gently pushing to transfer colonies. The XLD plates were incubated for 16-18 hours at 37°C
165 and plate counts were recorded by counting characteristic black colonies as *Salmonella*.

166 For BAX[®]-System-SalQuant[®] samples were subjected to the BAX[®] System Real-time
167 PCR Assay (Hygiena, Camarillo, CA) for *Salmonella* quantification following a 6 hour incubation
168 at 42°C (Vargas et al., 2023). Sample bags were hand-massaged for 15 seconds before a 5 µl
169 aliquot was removed. The aliquot was processed following manufacturer guidelines for BAX[®]-
170 System-SalQuant[®] for *Salmonella* enumeration and concentration was calculated as described by
171 Vargas et al. (2023).

172 ***Salmonella detection.*** Following the enumeration procedures, lymph node and tonsil
173 sample bags were returned to the incubator for another 18 hours at 42°C. For samples that were
174 not positive during BAX[®]-System-SalQuant[®] at 6 hours, twenty-four-hour enrichments were
175 hand massaged for 15 seconds before a 5 µl aliquot was removed and used for BAX[®] System
176 RT-PCR Assay for *Salmonella* as a detection step.

177 Spleens, ropes, and cecal fluid samples are reported according to detection only; thus,
178 samples were subjected to a twenty-four-hour enrichment and processed as previously described
179 using the BAX[®] System RT-PCR Assay for *Salmonella* as a detection step.

180 ***Salmonella confirmation and isolation.*** Samples that were positive for *Salmonella* at
181 24-hours were subjected to culture isolation. From each sample homogenate, a sterile loop was
182 used to streak for isolation onto XLD agar plates, and incubated for 18-24 hours at 37°C. Agar
183 plates that contained colonies that were characteristic of *Salmonella* (black, round colonies) were
184 then streaked for isolation on XLD plates, with up to three colonies selected per plate, and
185 incubated for 18-24 hours at 37°C (Aryal, 2022). One presumptive positive colony from each

186 plate was inoculated into 10 mL of Tryptic Soy Broth (TSB; BD Diagnostics, Franklin Lakes,
187 NJ), incubated for 18-24 hours at 37°C, and confirmed for *Salmonella* using BAX[®] *Salmonella*
188 Real-time PCR Assay with a 5 µl aliquot. Then, 1 ml aliquots with 10% glycerol concentration
189 were saved in a -80°C freezer for future characterization.

190 For agar plates with uncharacteristic *Salmonella* growth, or no growth, automatic
191 immunomagnetic separation was performed on the sample homogenate for the respective sample
192 using anti-*Salmonella* beads (Dynabeads; Thermo Sci or Invitrogen, Carlsbad, CA) and a
193 KingFisher[™] mL Purification System (Thermo Scientific, Waltham, MA) as described by Miller
194 et al. (2022). The beads (~110 µl) were then transferred into 3 mL of Rappaport-Vassiliadis
195 (Remel, St. Louis, MO) broth, incubated for 18-20 hours at 42°C, streaked for isolation onto XLD
196 agar plates, and incubated for 18-24 hours at 37°C. Plates that contained characteristic *Salmonella*
197 colonies (black colonies) were streaked onto XLD and frozen as described above.

198 **Data processing.** Detection of *Salmonella* was carried out using the BAX[®] System using
199 a 24h enrichment. The limit of detection (LOD) was 1 *Salmonella* cell/sample. Each carcass
200 contributed 5~7 sample types and was considered *Salmonella* positive if any of its sampled type
201 was positive. In addition, the number of *Salmonella* positive sample types was tallied for each
202 carcass.

203 Quantification of *Salmonella* was accomplished using BAX[®]-System-SalQuant[®] and XLD
204 at 6h enrichment. The limit of quantification (LOQ) was 10 *Salmonella* cells/sample for BAX[®]-
205 System-SalQuant[®] and 0.5 CFU/mL for XLD. Table 1 specifies how the *Salmonella* data
206 enumerated by BAX[®]-System-SalQuant[®] were reported.

207 **Statistical analysis for prevalence, enumeration, and method comparison.** All tests
208 were conducted at the 0.05 significance level. Comparisons between two levels of a fixed effect

209 were carried out using two-sided tests. Statistical analyses were performed using the Statistical
210 Analysis Software (SAS 9.4; Cary, NC).

211 In order to characterize the impact of season and region for each sample type, the
212 *Salmonella* prevalence status data were analyzed separately for each sample type. For mesenteric
213 LN, tonsils, and carcass, using the logit linear mixed model. Fixed effects of the model included
214 season, region, and their interaction. The random effect was abattoir visit nested within season
215 and region. Distributions of test statistics were approximated by Chi-square distributions. P-
216 values were obtained via the Wald test. For mesenteric LN, the season-by-region interaction was
217 not significant, and the final model contained main effects only. Fixed effects were evaluated in
218 terms of estimated prevalence rates, their 95% Wald confidence intervals, and odds ratios.
219 Statistical analyses were performed using the SAS GLIMMIX procedure.

220 The *Salmonella* prevalence data for axillary, inguinal, subiliac, tracheobronchial, and pre-
221 scapular LNs all had overall prevalence rates $\leq 10\%$. They were first analyzed by the logit linear
222 model with season and region being the fixed effects. The random effect of abattoir was ignored
223 to assure model convergence and stability. For axillary and tracheobronchial LNs, the
224 deviance/likelihood-ratio test indicated that the season-by-region interaction was significant and
225 the model with main effects only had poor fitness; p-values were then obtained via the Fisher's
226 exact test; the season-by-region effect was evaluated in terms of estimated prevalence rates, their
227 95% Pearson-Clopper confidence intervals, and odds ratios. For inguinal, subiliac, and pre-
228 scapular LNs, the model with main effects only was adequate and p-values were obtained via the
229 likelihood ratio test; main effects were evaluated in terms of estimated prevalence rates, their
230 95% Wald confidence interval, and odds ratios. Statistical analyses were performed using the
231 SAS GENMOD and FREQ procedures.

232 The *Salmonella* enumeration data (quantified by BAX[®]-System-SalQuant[®]) were
233 analyzed only for mesenteric LN and tonsil samples that were *Salmonella* positive, as these were
234 the only sample types with enough enumerable samples to be statistically analyzed. Portions of
235 mesenteric LN samples (110 out of 208) and tonsil samples (88 out of 212) fell between the
236 LOD and the LOQ. To account for samples that fell below LOQ, the lognormal accelerated
237 failure time model (i.e., a parametric model for the left-censored data) was employed (Gillespie
238 et al., 2010; Klein & Moeschberger, 2006). Fixed effects of the model included season, region,
239 and their interaction. The random effect of abattoir was ignored. P-values were obtained via the
240 Wald test; interactions were significant and were evaluated in terms of log₁₀ (*Salmonella*
241 cells/sample) least squares means (LSM), their 95% Wald confidence intervals, and difference in
242 LSMs. Statistical analyses were performed using the SAS LIFEREG procedure.

243 The number of *Salmonella* positive samples per carcass was an ordinal outcome. Data
244 from the 528 carcasses with all 7 sample types collected were analyzed by the cumulative logit
245 linear mixed model. Fixed effects included season, region, and their interaction. The random
246 effect was abattoir visit nested within season and region. Distributions of test statistics were
247 approximated by Chi-square distributions. P-values were obtained via the Wald test. Fixed
248 effects were evaluated in terms of estimated rate for number of positive samples and the
249 cumulative odds ratios for having fewer positive samples. Statistical analyses were performed
250 using the SAS GLIMMIX procedure.

251 The receiver operating characteristic (ROC) curve plots sensitivity vs. one minus
252 specificity of a model and was used to determine if *Salmonella* levels in various sample types
253 could serve as the sentinel for *Salmonella* prevalence in the mesenteric LN and tonsils.
254 Specifically, the *Salmonella* prevalence status in the mesenteric LN of a carcass was modelled

255 using the logistic regression with explanatory variables being *Salmonella* levels (either ND,
256 [LOD, LOQ), or \geq LOQ) of the other six sample types from the same carcass; the *Salmonella*
257 prevalence status in tonsils of a carcass was modelled by the *Salmonella* levels of the other six
258 sample types from the same carcass. Hosmer and Lemeshow provided the guideline for the
259 interpreting area under the curve (AUC) of the ROC function as: $AUC < 0.6$, failed prediction;
260 $0.6 \leq AUC < 0.7$, poor prediction; $0.7 \leq AUC < 0.8$, acceptable prediction; $0.8 \leq AUC < 0.9$, excellent
261 prediction; $AUC \geq 0.9$, outstanding prediction (Hosmer et al., 2013). Data from the 528 carcasses
262 with all 7 sample types collected was analyzed using the SAS LOGISTIC procedure.

263 The BAX[®]-System-SalQuant[®] and XLD methods (6h enrichment) were compared based
264 on *Salmonella* positive samples (detected by BAX[®]-System-SalQuant[®] with a 24h enrichment;
265 tonsils were excluded; n=378). The Cohen's kappa statistic was used to measure the degree of
266 agreement, in terms of the ability to quantify *Salmonella*, between the two methods. Landis and
267 Koch assigned the following benchmarks for agreement strength: poor (< 0.00), slight (0-0.20),
268 fair (0.21-0.40), moderate (0.41-0.60), substantial (0.61-0.80) and almost perfect (0.81-1.00)
269 (Landis & Koch, 1977). For samples quantifiable by both methods, the mean \log_{10} (CFU or
270 *Salmonella* cells/sample) difference was evaluated using the one-sample *t*-test for non-zero
271 difference and one-sample confidence interval. Statistical analyses were performed using the
272 SAS FREQ and MEANS procedures.

273 Prevalence data, including the standard error of the mean, for spleens, cecal fluid, and
274 ropes was calculated using Microsoft Excel (Redmond, WA).

275 **RESULTS AND DISCUSSION**

276 *Prevalence and enumeration of lymph nodes and tonsils.* A total of 4,132 samples
277 (lymph node and tonsils) were collected in this study; 590 samples were positive for *Salmonella*

278 when evaluated using the BAX *Salmonella* Real Time PCR Assay detection method. The
279 mesenteric LNs and tonsils had the highest prevalence, at 35% (n=600) and 36% (n=591),
280 respectively. The market hog carcasses had a 62% (n=601) prevalence for *Salmonella*. The
281 overall *Salmonella* prevalence was 14% (n=4,132), with the highest overall prevalence occurring
282 during the spring season (17% [n=1,399]), in comparison to 14% (n=1,359) and 12% (n=1,374)
283 during winter and fall, respectively. The overall *Salmonella* prevalence (14%) in this study was
284 lower than the 21.8% prevalence (samples included mesenteric, inguinal, subiliac, and
285 tracheobronchial LNs) reported by Miller et al. (2022) and the 27.7% (sample types included
286 ileum, ileocolic and mandibular LNs, and tonsils) reported by Vieira-Pinto et al. (2005). In the
287 present study, tonsils had the greatest overall prevalence at 36%, whereas mesenteric LN
288 represented the largest prevalence in studies by Vieira-Pinto et al. (2005) and Miller et al. (2022)
289 at 35% and 34%, respectively. In comparison, Chaves et al. (2017) reported that mesenteric LNs
290 had a 44% and 20% prevalence in two regions in Mexico, whereas the tonsils had an 18% and
291 40% prevalence in the two regions (Chaves et al., 2017). Variability between studies may be due
292 to a variety of things, including detection methods, sampling region or season, sample numbers,
293 among others.

294 A season-by-region interaction was detected for *Salmonella* prevalence of axillary LN
295 ($P=0.038$), tracheobronchial LN ($P=0.007$), and tonsils ($P=0.006$) as shown in Figure 2. Figure
296 2A displays the data with region on the y-axis, while Figure 2B displays the data with season on
297 the y-axis. Among these three sample types, tonsils had the highest prevalence, with the greatest
298 prevalence observed in the eastern region during the spring season (74.2% [n=132]). While
299 tonsils consistently had the highest prevalence during each season when compared to axillary

300 and tracheobronchial LNs, it is important to point out that LN types were not statistically
301 compared to one another, and this is a general observation.

302 As shown in Figure 2A, tonsils and the axillary and tracheobronchial LNs varied by
303 season within the eastern region, with prevalence significantly higher ($P \leq 0.05$) in spring for
304 tonsils (74.2%) and tracheobronchial LNs (34.8%). Axillary LN prevalence in the eastern region
305 was highest in spring (15.2%), which was significantly higher ($P = 0.009$) than prevalence in fall
306 (1.6%). Tonsils were the only sample type that varied by season in the western region, with
307 winter (57.6%) and spring (44.6%) prevalence both significantly higher ($P \leq 0.05$) than fall
308 (15.8%). These same general trends can be observed in Figure 2B, which illustrates regional
309 variation within season for tonsils, as well as the axillary and tracheobronchial LNs. However,
310 Figure 2B also highlights that axillary prevalence is greatest in the east during winter (10.3%),
311 which is greater than ($P = 0.013$) the 0.0% (zero positive samples) prevalence in the western
312 region, but statistically the same ($P = 0.063$) as the 1.6% prevalence reported in the central region.

313 A season-by-region interaction was also observed ($P = 0.001$) for *Salmonella* prevalence at
314 the carcass-level. Percent prevalence data for carcasses are displayed in Table 2. In the central
315 region, carcass prevalence varied by season ($P = 0.007$) with prevalence significantly higher
316 ($P \leq 0.05$) in winter (55.9%) and fall (51.5%) in comparison to spring (26.0%). In the eastern
317 region, carcass prevalence was significantly higher in spring (90.9%) than winter (76.5%;
318 $P = 0.048$) or fall (64.2%; $P = 0.002$). In the spring season, *Salmonella* prevalence in market hog
319 carcasses varied by region ($P < 0.001$) as follows: 90.9% in the east, 65.2% in the west, and
320 26.0% in central, and all regions were significantly different than one another ($P \leq 0.05$). The
321 main effect of season was not significant for mesenteric LNs ($P = 0.877$) but was significant for
322 superficial inguinal ($P = 0.008$), subiliac ($P = 0.025$), and pre-scapular ($P = 0.022$) LNs (Figure 3A).

323 In general, mesenteric LNs had the highest prevalence (Figure 3A) at 31.7%, 32.6%, and 36.2%
324 during winter, spring, and fall, respectively. Pre-scapular LN prevalence was lowest in winter
325 (0.8%) when compared to spring (3.2%; $P=0.011$) and fall (3.0%; $P=0.018$). The spring subiliac
326 LN prevalence (4.4%) was significantly higher ($P=0.010$) than winter (1.1%). A similar trend
327 was observed for superficial inguinal LN prevalence, which was significantly greater ($P=0.002$)
328 in spring (8.9%) in comparison to winter (2.3%). Little is known about the seasonal variability of
329 *Salmonella* in market hog lymph nodes. A seasonal effect has been observed for *Salmonella*
330 prevalence in beef LN studies; prevalence was significantly higher ($P=0.0304$) in the
331 summer/fall months when compared to the winter/spring months (Gragg et al., 2013). This trend
332 is consistent with the occurrence of human salmonellosis, as the CDC reports cases are more
333 common during the summer months than in the winter (CDC, 2019).

334 The main effect of region was not significant for mesenteric ($P=0.061$) or superficial
335 inguinal ($P=0.052$) LNs but was significant for subiliac ($P<0.001$) and pre-scapular ($P<0.001$)
336 LNs (Figure 3B). Prevalence in the eastern region was significantly greater ($P\leq 0.05$) for both
337 subiliac (8.5%) and pre-scapular (12.4%) LNs when compared to prevalence in the central and
338 western regions for both LN types. Although LN types were not statistically compared, it should
339 be noted that mesenteric lymph node prevalence was also the highest in each region at 45.6%,
340 32.5%, and 23.9% in the eastern, western, and central regions, respectively. A study conducted
341 by Bessire et al. (2018) reported a significant difference in *Salmonella* prevalence among sow
342 inguinal LNs between the northern and southern regions (Bessire et al., 2018); though, it is
343 difficult to compare location between these two studies because regions are defined differently.
344 Sows in the northern region had a higher occurrence of *Salmonella*. It is also important to
345 consider that *Salmonella* prevalence likely varies between market hogs (present study) and sows

346 (Bessire et al., 2018). In a similar beef LN study, it was reported that states located in the
347 southern part of the U.S. had a significantly higher ($P=0.0198$) *Salmonella* prevalence in subiliac
348 lymph nodes from feedlot cattle than the northern region (Gragg et al., 2013).

349 The goal of sampling six types of LNs and the tonsils was to aid in market hog carcass
350 mapping of *Salmonella* contamination. Mesenteric and tracheobronchial LNs were sampled to
351 represent contamination within the viscera. Peripheral LNs (such as subiliac and superficial
352 inguinal) were sampled to represent the LN types at risk of being incorporated into final meat
353 products (Miller et al., 2022). Tonsils were used as a marker for contamination by the oral route,
354 including while in lairage and possibly from shedding during transportation (Chaves et al., 2017;
355 Hurd et al., 2001). *Salmonella* was found in each sample type in this study; however, *Salmonella*
356 was not observed in all seven sample types from a single carcass, as shown in Table 3. Table 3
357 describes the number of carcasses harboring between 0 and 7 positive samples. *Salmonella* was
358 not detected in 38% of carcasses; it was detected in at least one LN in 36% of carcasses, and at
359 least 2 LNs in 17% of carcasses. For the sake of simplicity, tonsils were included in the LN count
360 in Table 3. Figure 4 displays the number of positive sample types by carcass in each season and
361 region, providing another way to view the data provided in Table 3. In general, spring in the
362 eastern region had more positive sample types from a carcass (i.e., the most frequently
363 observable number of 6 positive sample types from one carcass). Miller et al. (2022) analyzed
364 the prevalence data in a similar way to Table 3 (sample types included mesenteric, inguinal,
365 subiliac, and tracheobronchial LNs, all of which were sampled in this current study). *Salmonella*
366 was not detected in 38% of the carcasses, but none of the carcasses contained *Salmonella* in all
367 four LN sample types. Overall, 40% of the carcasses had *Salmonella* in one LN type (Miller et
368 al., 2022). The results described by Miller et al. (2022) are very similar to the results displayed in

369 Table 3, where *Salmonella* was not detected in any LN for 38% of the carcasses in both studies.
370 Moreover, in both Miller et al. (2022) and the present study, *Salmonella* was not observed in all
371 four or seven sample types from a single carcass.

372 A complete set of all seven samples (six LNs and tonsils) was collected from a total of
373 528 carcasses throughout this study. The *Salmonella* prevalence for these 528 carcasses was
374 analyzed according to number of samples positive per carcass, and a season-by-region
375 interaction ($P=0.034$) was observed. In the eastern region, carcasses sampled in the winter and
376 fall were more likely ($P\leq 0.05$) to have a fewer number of samples positive for *Salmonella* than
377 carcasses sampled in the spring. During the spring season, all regions were significantly different
378 ($P\leq 0.05$), with more positive samples collected from carcasses sampled in the east, followed by
379 the west, and then central.

380 Excluding tonsils, 378 LNs were positive for *Salmonella*, of which 150 were quantifiable
381 using BAX[®]-System-SalQuant[®] while the other 228 samples fell below the LOQ (meaning the
382 samples were positive for prevalence, but not able to be quantified). Enumeration median values
383 varied depending on sample type; not all sample types were able to be quantified, with all
384 median *Salmonella* enumeration values falling below the LOQ, except for tonsils. The
385 *Salmonella* enumeration data were analyzed only for mesenteric LN and tonsil samples that were
386 *Salmonella* positive because these were the only sample types with enough positive samples at
387 concentrations above the LOQ to statistically analyze. Several mesenteric LN samples (110 out
388 of 208) and tonsil samples (88 out of 212) harbored *Salmonella* at concentrations between the
389 LOD and the LOQ.

390 A season-by-region interaction for *Salmonella* concentration in mesenteric LNs
391 ($P=0.014$) and tonsils ($P=0.031$) was significant (Figure 5). In general, concentration of

392 *Salmonella* appears to be the greatest during the winter season for mesenteric LNs, though
393 concentration did not vary by region during this season ($P>0.05$). During the spring season, the
394 *Salmonella* concentration in mesenteric LNs from the western region ($2.2 \log_{10}$ *Salmonella*
395 cells/sample) was significantly greater ($P=0.034$) than in the central region ($1.1 \log_{10}$ *Salmonella*
396 cells/sample). Mesenteric LN *Salmonella* concentration in the fall was significantly greater
397 ($P=0.013$) in the eastern region ($1.8 \log_{10}$ *Salmonella* cells/sample) than in the western region
398 ($0.7 \log_{10}$ *Salmonella* cells/sample). Median *Salmonella* concentration for mesenteric LNs fell
399 below the LOQ for BAX[®]-System-SalQuant[®]. *Salmonella* concentration in tonsils during the
400 winter in the western region was $3.0 \log_{10}$ *Salmonella* cells/sample, which was significantly
401 greater ($P=0.001$) than the $1.5 \log_{10}$ *Salmonella* cells/sample observed in the central region
402 during the same season. *Salmonella* concentration in tonsils also varied during the fall season,
403 with the eastern region ($2.8 \log_{10}$ *Salmonella* cells/sample) and western region ($2.7 \log_{10}$
404 *Salmonella* cells/sample) significantly greater ($P>0.05$) than the central region ($1.1 \log_{10}$
405 *Salmonella* cells/sample). The median *Salmonella* concentration for tonsils was $2.18 \log_{10}$
406 *Salmonella* cells/sample.

407 Evaluation of *Salmonella* concentration in market hog lymph nodes is limited, especially
408 in comparison to beef lymph nodes. Recently, *Salmonella* enumeration was explored in four LN
409 types (mandibular, superficial inguinal, superficial popliteal, and medial iliac) where most
410 enumeration values from positive samples were below $0.66 \log_{10}$ MPN/g. However, the highest
411 concentrations of *Salmonella* were 3.9 and $3.7 \log_{10}$ MPN/g (Larsen et al., 2023). Mesenteric
412 LNs from beef cattle have been found to contain up to 5000 CFU/g of *Salmonella* (Samuel et al.,
413 1980; Vargas et al., 2023). Moreover, another beef lymph node study reported a mean
414 *Salmonella* concentration of $1.75 \log_{10}$ CFU/g, with a range up to $3.8 \log_{10}$ CFU/g (Gragg et al.,

415 2013). Furthermore, peripheral beef LN *Salmonella* concentrations have been reported to range
416 from 1.6 to 4.9 log₁₀ CFU/LN (Webb et al., 2017). These studies use different enumeration
417 methods, but all highlight the importance of exploring *Salmonella* concentration in LNs because
418 they can contaminate comminuted product.

419 It is necessary to discuss the shortcomings of using the LN BAX[®]-System-SalQuant[®]
420 curve to describe the tonsil results; as mentioned in the method comparison discussion above,
421 tonsils harbored substantial background microflora that interfered with the 3M[™] EB
422 Petrifilm[™]+XLD replica plate enumeration method. Because of this, a separate BAX[®]-System-
423 SalQuant[®] curve should be developed as a quantification method specifically for tonsils. Future
424 research conducted on market hog tonsils should take this into account because the LN BAX[®]-
425 System-SalQuant[®] quantification curve used in this study may not be an accurate method for
426 tonsil quantification, and the concentration data presented herein for tonsils should be interpreted
427 accordingly.

428 It is important to discuss that only mesenteric LNs and tonsils had enough positive
429 samples with *Salmonella* concentrations above the LOQ to be enumerated. Mesenteric LNs and
430 tonsils aren't typically destined for comminuted pork and are, instead, disposed of at the plant, so
431 these data are useful in understanding contamination within the gastrointestinal tract (Miller et
432 al., 2022). The risk of *Salmonella* contamination of ground pork from these two sample types is
433 limited in comparison to the peripheral LNs that are in adipose tissue, and therefore risk to public
434 health is limited as well.

435 ***Prevalence of spleens, ropes, and cecal fluid.*** Overall *Salmonella* prevalence for cecal
436 fluid, ropes, and spleens was 38.3% (N=269), 95.5% (N=22), and 9.2% (N=336), respectively.
437 Table 4 summarizes the prevalence of each sample type according to sampling season and

438 region. These data were not statistically analyzed to determine the effect of season or region
439 because of the inconsistency in collection of these sample types, which included several
440 instances of missing data within a particular region or season. In general, ropes hung in lairage
441 pens regularly harbored *Salmonella*, which may be an indication of oral contamination that may
442 be the result of exposure in lairage; however, it is important to note that lairage ropes often come
443 into contact with the body as pigs walk through the pen. *Salmonella* prevalence in cecal fluid
444 was notably high at 71.2% in pigs from western region during the fall months. In general,
445 *Salmonella* contamination within spleens was <10%, apart from a 26.5% prevalence recorded
446 during the spring in the eastern region.

447 **Assessing risk.** Table 6 summarizes the overall prevalence and concentration for tonsils
448 and each lymph node. Based upon these data, tonsils and mesenteric lymph nodes present the
449 greatest risk; however, these sample types are not destined for ground product and are often
450 discarded, and their risk within an abattoir is more associated with cross-contamination with an
451 abattoir. Tracheobronchial lymph nodes would be considered low risk based upon their
452 prevalence and concentration, but these lymph nodes are also discarded with the viscera.

453 While axillary, pre-scapular, subiliac, and superficial inguinal lymph nodes may be
454 incorporated into ground product, the overall prevalence associated with these sample types was
455 less than 10% and their median concentration was less than the 1 log *Salmonella* cells/sample
456 limit of quantification. This would suggest that axillary, pre-scapular, subiliac, and superficial
457 inguinal lymph nodes are of lower risk for ground product contamination. While risk may seem
458 low overall, it is important to note that the maximum concentration recorded for lymph nodes
459 that are more associated with ground product was 3.0, 5.1, 5.3, and 4.6 log *Salmonella*
460 cells/sample for axillary, superficial inguinal, subiliac, and pre-scapular, respectively.

461 Using a threshold of 10% *Salmonella* prevalence to assess risk, axillary lymph nodes
462 collected from carcasses in the eastern region during winter (10.3%), but particularly during
463 spring (15.2%), would be considered of greater risk than other region and season combinations.
464 Similarly, pre-scapular lymph nodes collected from carcasses in the eastern region harbored
465 *Salmonella* at a prevalence of 12.5%. *Salmonella* prevalence in subiliac and superficial inguinal
466 lymph nodes did not exceed the 10% prevalence threshold for risk.

467 *Method comparison.* One of the objectives of this study was to compare 3M™ EB
468 Petrifilm™+XLD replica plate method to BAX®-System-SalQuant®. Table 6 shows the number
469 of samples that were *Salmonella* positive as determined by each methodology. Tonsils were not
470 included in this comparison. More specifically, tonsils were removed from the method
471 comparison because the 3M™ EB Petrifilm™+XLD replica plate data were collected during
472 only one season. The background growth from other EB colonies was interfering with proper
473 enumeration for tonsils; thus, the 3M™ EB Petrifilm™+XLD replica plate method was
474 abandoned for tonsil enumeration. Similarly, the pork LN BAX®-System-SalQuant® curve is not
475 the proper method to evaluate *Salmonella* enumeration for tonsils. The heavy background flora
476 in tonsils likely interfered with proper enumeration of these samples; thus, tonsil enumeration
477 data should be interpreted accordingly. It is recommended that a curve specific for tonsils is
478 developed and used for pork tonsil enumeration.

479 The contingency table (Table 6) displays the number of samples that were categorized
480 from each methodology. The kappa coefficient between 3M™ EB Petrifilm™+XLD replica
481 plate method and BAX®-System-SalQuant® is 0.384, which indicates a fair agreement between
482 the two methodologies. Of the 378 samples that were positive and quantifiable for *Salmonella*,
483 3M™ EB Petrifilm™+XLD replica plate method and BAX®-System-SalQuant® were both able

484 to both quantify 83 samples out of 378 *Salmonella* positive samples. The 3M™ EB
485 Petrifilm™+XLD replica plate method and BAX®-System-SalQuant® methods were both able to
486 determine that 183 out of 378 samples lie below the LOQ. The 3M™ EB Petrifilm™+XLD
487 replica plate method quantified 45 samples that were not quantifiable by BAX®-System-
488 SalQuant® and, conversely, the BAX®-System-SalQuant® quantified 67 samples that were not
489 quantifiable by the 3M™ EB Petrifilm™+XLD replica plate method. The blue dots on Figure 6A
490 represent *Salmonella* positive samples that were quantifiable by BAX®-System-SalQuant® but
491 were below the LOQ for the 3M™ EB Petrifilm™+XLD replicate plate method. The green dots
492 represent positive samples that were quantifiable by both methodologies. The limit of
493 quantification for the 3M™ EB Petrifilm™+XLD replicate plate method is determined by
494 sample weight and volume of media added for enrichment. BAX®-System-SalQuant® has a
495 lower LOQ, which is 1 log *Salmonella* cells/sample, or 10 *Salmonella* cells/sample. The blue
496 dots located on the left side of the graph in Figure 6A correspond with the limit of quantification
497 that was described by Vargas et al. (2023).

498 For the 3M™ EB Petrifilm™+XLD replicate plate method, the lowest value that can be
499 estimated is 1 CFU/2 mL (0.5 CFU/mL) because of duplicate plating. For small LNs (<3 grams),
500 20 ml of BAX MP media was used to enrich, with a sample weight on average being 2 grams,
501 which would result in ~10 CFU/sample lower limit (0.5 CFU/g * 22 total g in sample bag = 11)
502 for estimation. This same process can be used to determine the lower limit for medium sized LNs
503 (>3 grams); for 80 ml of media and an average sample weight of 10 to 20 grams, the limit would
504 be ~50 CFU/ml (0.5 CFU/g * 100 total g in sample bag = 50). The log₁₀ conversion of these
505 values is 1 log CFU/sample and 1.7 log CFU/sample.

506 Addressing the issues of background growth and dilutions were the largest disadvantages
507 in this study when comparing the 3M™ EB Petrifilm™+XLD replicate plate method to BAX®-
508 System-SalQuant®. In instances where too many colonies to count were observed on 3M™ EB
509 Petrifilm™, a dilution would be performed to obtain a countable range for *Salmonella*; however,
510 *Salmonella* colonies were often not enumerable on XLD plates once a countable range was
511 determined on the 3M™ EB Petrifilm™ plate. The EB Petrifilm™ plate enumerates all members
512 of the Enterobacteriaceae family; thus, background growth on the 3M™ EB Petrifilm™
513 prevented proper quantification; however, these samples were still positive for *Salmonella*
514 according to BAX®-System-SalQuant®. Another variable affecting the stacks of blue dots in
515 Figure 6A is the dilution factor used to obtain a countable range on 3M™ EB Petrifilm™+XLD
516 replicate plate. The stack of blue dots located on the left side of Figure 6A would represent
517 samples below the LOQ with dilution factors of 0 or 1. The stack of blue dots on the right side of
518 the figure represent samples below the LOQ with dilutions of 2 or 3. The quantification values
519 from samples that were diluted on the 3M™ EB Petrifilm™ shown in Figure 6A do not represent
520 actual numbers, but rather these values have been extrapolated to represent quantification values
521 when background flora limits the ability for proper enumeration. The methods used to calculate
522 the level of *Salmonella* from a 3M™ EB Petrifilm™ plate that has been diluted estimates a
523 number, meaning the corresponding blue dots are estimates that lie below the limit of
524 quantification for the 3M™ EB Petrifilm™+XLD replicate plate method.

525 In Figure 6B, the t-test conducted on the 83 samples that were quantifiable by both
526 methods resulted in a p-value of 0.289, suggesting that there was no significant difference in the
527 mean log for either method. The distribution curve in Figure 6B also shows that most samples
528 were enumerated between the ranges of 1 and 3 logs. Out of the roughly 4,000 samples collected,

529 only 4 LN samples were quantified at a level above 6.5 logs of *Salmonella* using 3M™ EB
530 Petrifilm™+XLD replica plate method. According to Teunis et al. (2010), 4 logs of *Salmonella*
531 is concentrated enough to cause a 50% chance of human illness (Teunis et al., 2010); however,
532 salmonellosis is also influenced by host immunity, as well as serotype, virulence factors, and the
533 infectious dose associated with a particular *Salmonella* strain (Lozano-Villegas et al., 2023). It is
534 important to note that LNs are not directly consumed, rather they are mixed into batch of ground
535 pork (i.e., thousands of pounds of product), resulting in a dilution effect. It must be
536 acknowledged that there won't be an even distribution of *Salmonella* contamination within the
537 batches of ground pork, so the true dilution effect is unknown. The risk with ground pork
538 contamination lies with the number of LNs that go into the grind, as well as the number of those
539 LNs that are contaminated, recognizing that the prevalence data presented herein demonstrate
540 that not all LNs harbor *Salmonella*. There are several factors of *Salmonella* that will determine
541 the effect on human health such as serotype, virulence factors, and dosage of bacteria. The
542 amount of *Salmonella* in a sample and/or batch of ground pork will determine the risk of human
543 infection. Lower concentrations of *Salmonella* are not as large of a risk in comparison, but can
544 still cause foodborne illness (Teunis et al., 2010).

545 The 3M™ EB Petrifilm™+XLD replica plate method and BAX®-System-SalQuant®
546 method of quantification can be used to enumerate *Salmonella*, as the t-test for the samples that
547 were quantified with both methods showed no significant difference in methodologies for
548 quantification. Determining which method to use will vary depending on laboratory and protocol
549 because the 3M™ EB Petrifilm™+XLD replicate plate and BAX®-System-SalQuant® methods
550 each have advantages and disadvantages. For the 3M™ EB Petrifilm™+XLD replica plate
551 method, approximately 2 days are required to obtain data. During this process, there is room for

552 human error, such as when removing the aliquot from the sample bag, plating on the Petrifilm™
553 media, during replica plating onto XLD plates, and counting colonies. Another disadvantage to
554 the 3M™ EB Petrifilm™+XLD replica plate method is the counting of black colonies on the
555 XLD plates; while XLD is a selective media most frequently used for EB and *Salmonella*, not all
556 *Salmonella* will grow as black colonies, and not all black colonies are *Salmonella*. The 3M™ EB
557 Petrifilm™+XLD replica plate method performs well at enumerating higher logs of *Salmonella*,
558 such as values greater than 3 logs, as described by Vargas et al. (2023). In comparison, the
559 BAX®-System-SalQuant® method takes 6 hours for incubation, with 75 minutes post-incubation
560 to receive results. The BAX®-System-SalQuant® method determines absence (negative) or
561 presence (positive) of a gene in *Salmonella*, which is more reliable than counting black colonies
562 on XLD plates. A disadvantage of using BAX®-System-SalQuant® may be the aliquot size;
563 BAX®-System-SalQuant® uses 5 microliters for quantification, in comparison to the 1 mL used
564 for the 3M™ EB Petrifilm™+XLD replica plate method. Furthermore, there are differences in
565 limits of quantification between the two methodologies. The BAX®-System-SalQuant® has a
566 predetermined lower limit of 10 cells, while 3M™ EB Petrifilm™+XLD replica plate method
567 has a higher limit of 10 to 50 CFU (depending on sample size). Vargas et al. (2023) displays the
568 linear correlation of the 3M™ EB Petrifilm™+XLD replica plate method and BAX®-System-
569 SalQuant® *Salmonella* quantification (Vargas et al., 2023). On average, 3M™ EB Petrifilm™ +
570 XLD replica plate method estimates 3 to 5 logs more accurately, while BAX®-System-SalQuant®
571 estimates 1 to 3 logs of *Salmonella* more accurately, as described by Vargas et al. (2023).

572 There are samples that were similarly quantifiable by both methodologies when
573 considering the green dots in Figure 6A. For example, there are a cluster of green dots
574 surrounding 3 log enumeration for the 3M™ EB Petrifilm™+XLD replica plate method and

575 BAX[®]-System-SalQuant[®]. An individual green dot from Figure 6A that can be specifically
576 discussed is situated at 5.4 logs on the 3M[™] EB Petrifilm[™]+XLD replica plate method axis, and
577 4.5 log on BAX[®]-System-SalQuant[®] axis. While these values are within a 1 log difference, we
578 should expect the 3M[™] EB Petrifilm[™]+XLD replica plate enumeration to be more accurate
579 (Vargas et al., 2023). Conversely, BAX[®]-System-SalQuant[®] enumerated one sample in Figure
580 6A at 2.2 logs, while the 3M[™] EB Petrifilm[™]+XLD replica plate method enumerated the same
581 sample at 3.9 logs; for this sample, we should expect the BAX[®]-System-SalQuant[®]
582 quantification to be more accurate. These interpretations are drawn from the linear correlations
583 that describe the strength of estimation between the two methodologies described by Vargas et
584 al. (2023).

585 **CONCLUSIONS**

586 In conclusion, *Salmonella* prevalence varies by LN type in different seasons and regions.
587 Tonsils and mesenteric LNs were associated with the greatest overall *Salmonella* prevalence, at
588 36% and 35%, respectively. The highest prevalence was observed in tonsils during the spring in
589 the eastern region. The other five sample types had a prevalence of <10%, though prevalence
590 was generally greatest in the eastern region and during the summer or fall months. It is important
591 to mention that tonsils and mesenteric LNs are not commonly associated with ground pork
592 contamination because they are removed from the carcass. However, the question may be raised
593 about cheek meat contamination from the tonsils, as well as other cross-contamination risks.
594 Peripheral LNs, such as subiliac, prescapular, superficial inguinal, and axillary LNs, have a
595 higher likelihood of being incorporated into ground pork because of their location in fat in the
596 carcass. Tonsils and mesenteric LNs also had the highest concentration of *Salmonella*. The
597 median *Salmonella* values for mesenteric LNs fell below the limit of quantification, but the

598 median values for tonsils was 2.18 log₁₀ *Salmonella* cells/sample using BAX[®]-System-
599 SalQuant[®]. While most samples that were positive for *Salmonella* harbored less than 3 logs,
600 there were several samples harbored greater than 3 logs. The dilution effect that occurs when a
601 LN is incorporated into ground pork must be considered; more research may need to be
602 conducted to understand how one LN can contamination hundreds of pounds of ground pork in a
603 batch. The 3M[™] EB Petrifilm[™]+XLD replica plate method and BAX[®]-System-SalQuant[®]
604 methodologies can both be used to quantify *Salmonella* in market hog LNs.

605 Pork processing facilities can use these findings to create mitigation strategies designed
606 for controlling *Salmonella* contamination in LNs, though further research may be necessary to
607 identify the best mitigation strategies. *Salmonella* continues to plague in pork systems,
608 prompting the study of tissues that harbor this pathogen. The results from this study reinforced
609 data previously reported in the literature by indicating that market hog LNs harbor *Salmonella* in
610 various lymphoid tissue. The risk of *Salmonella* contaminated LNs is greatest when the interior
611 of a LN is exposed. Lymph nodes are also commonly associated with ground pork products, thus
612 representing a risk for disease in humans if the products are not cooked or handled properly.

613 **ACKNOWLEDGMENTS**

614
615 This study was funded by The Pork Checkoff and the Foundation for Meat and Poultry
616 Research and Education. The funders did not have a role in experimental design, collection of
617 data, interpretation of data, composition of the report, or the decision to submit the research for
618 publication. The authors thank the laboratory staff at Texas Tech University and Kansas State
619 University for their technical support. The authors would also like to express their gratitude for
620 the numerous industry partners who collaborated on this study.

621 **DATA AVAILABILITY STATEMENT**

622 Data are available from the corresponding author upon request.

623 **CONFLICT OF INTEREST STATEMENT**

624 The authors have no competing or financial interests associated with publication of this
625 article.

626 **AUTHOR CONTRIBUTION STATEMENT**

627 **E.F.:** Investigation (equal), Data curation (equal), Writing—Original Draft (lead), Writing—
628 Review & Editing (lead), Visualization (lead).

629 **D.V.:** Investigation (equal), Data curation (equal), Writing—Original Draft (supporting),
630 Writing—Review & Editing (supporting), Visualization (supporting).

631 **G.K.B-B.:** Investigation (supporting), Data curation (supporting), Writing—Review & Editing
632 (supporting)

633 **S.E.B.:** Investigation (supporting), Data curation (supporting), Writing—Review & Editing
634 (supporting)

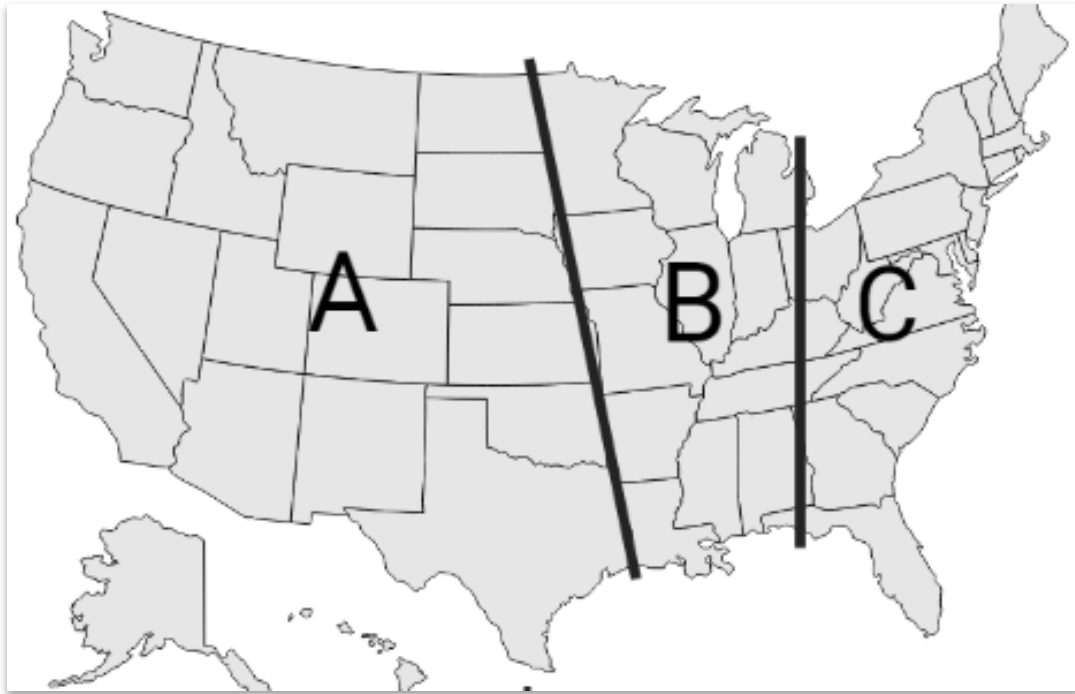
635 **M.X.S-P.:** Conceptualization (equal), Methodology (equal), Writing—Original Draft
636 (supporting), Writing—Review & Editing (supporting), Supervision (lead), Project
637 administration (lead), Visualization (supporting), Resources (equal), Funding acquisition (equal).

638 **M.M.B.:** Conceptualization (supporting), Methodology (supporting), Writing—Review &
639 Editing (supporting), Resources (supporting).

640 **M.F.M.:** Conceptualization (supporting), Methodology (supporting), Writing—Review &
641 Editing (supporting), Resources (supporting), Funding acquisition (supporting).

642 **Q.K.:** Software (lead), Resources (equal), Formal Analysis (lead), Writing—Review & Editing
643 (equal), Visualization (supporting). **J.K.:** Writing—Original Draft (supporting), Writing—
644 Review & Editing (equal), Visualization (supporting).

645 **V.T.:** Conceptualization (supporting), Methodology (supporting), Writing—Review & Editing
646 (supporting), Resources (supporting), Funding acquisition (supporting).
647 **J.L.V.:** Conceptualization (supporting), Methodology (supporting), Writing—Review & Editing
648 (supporting), Resources (supporting), Funding acquisition (supporting).
649 **R.K.P.:** Conceptualization (supporting), Methodology (supporting), Writing—Review & Editing
650 (supporting), Resources (supporting), Funding acquisition (supporting).
651 **S.E.G.:** Conceptualization (equal), Methodology (lead), Writing—Original Draft (supporting),
652 Writing—Review & Editing (equal), Supervision (lead), Project administration (lead),
653 Visualization (supporting), Resources (equal), Funding acquisition (equal).



655
656 **Figure 1.** Market hog sampling regions represented by the west (A), central (B), and east (C).

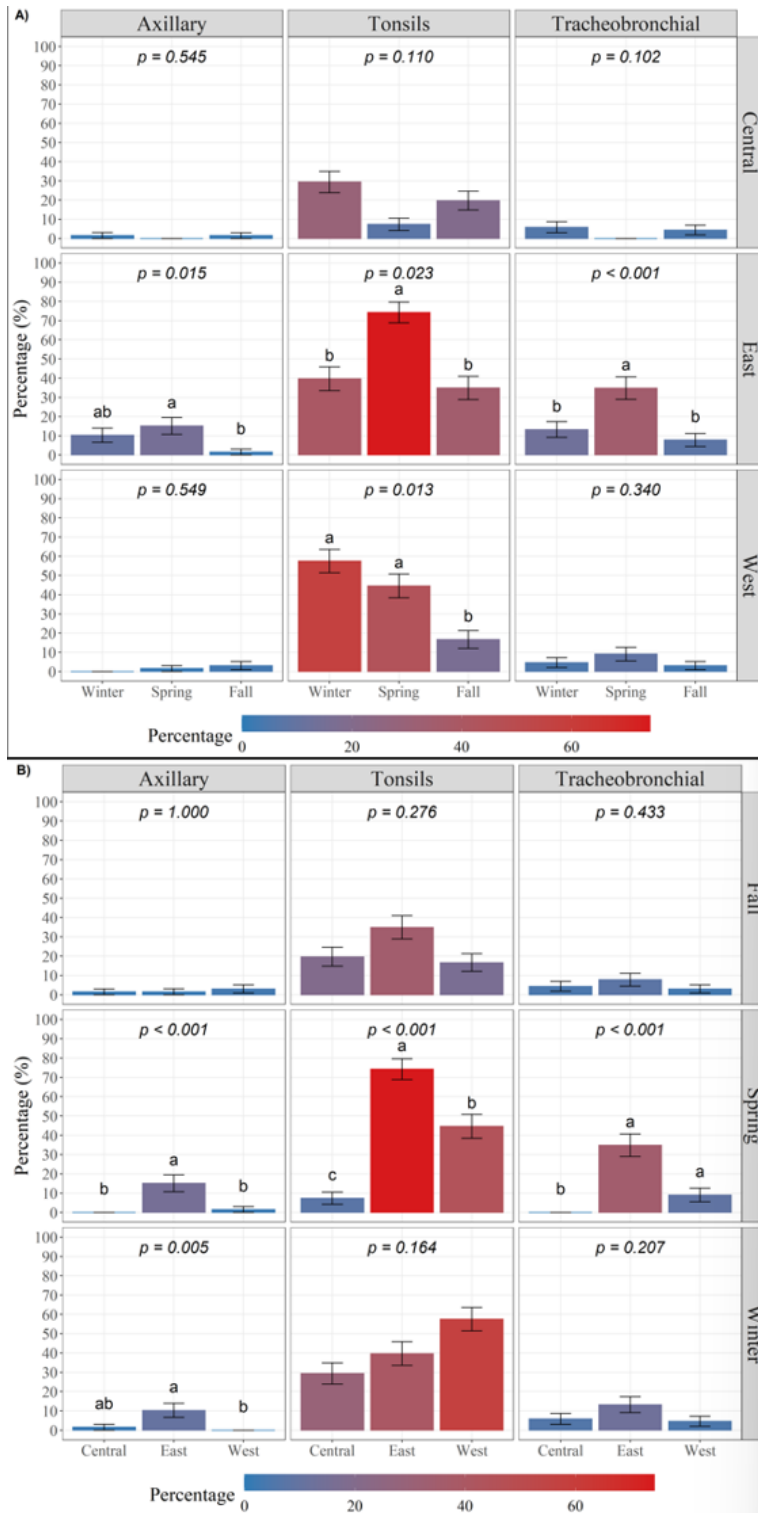


Figure 2. Graphical representation of *Salmonella* prevalence (%) by sample type with corresponding p-values where the season-by-region interaction was significant for prevalence (axillary LNs ($P=0.038$), tonsils ($P=0.006$), and tracheobronchial LNs ($P=0.007$)). The figure is divided by (A) *Salmonella* prevalence by region (central, east, and west) and (B) *Salmonella* prevalence by season (winter, spring, and fall) for the three significant ($P<0.05$) sample types.

a,b,c Superscripts that differ within a season and region for a specific sample type vary statistically ($P\leq 0.05$).

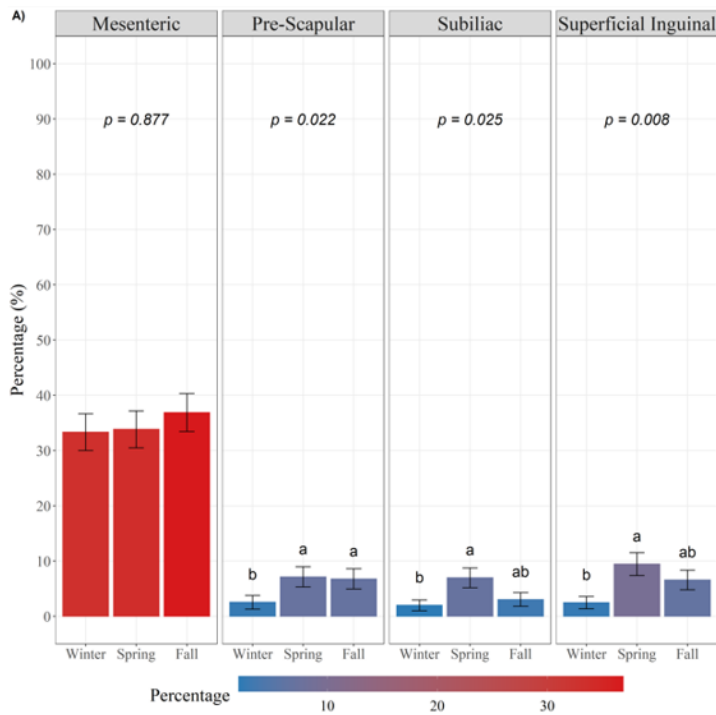
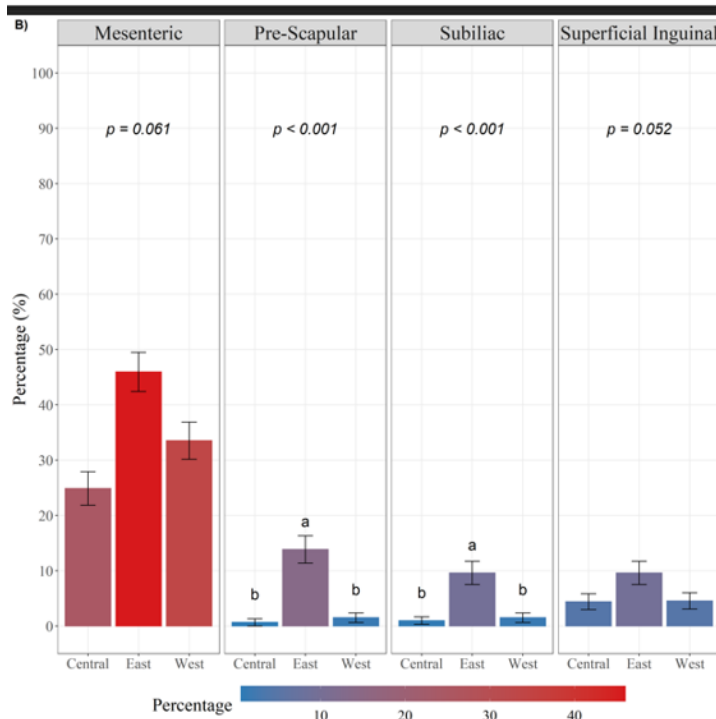
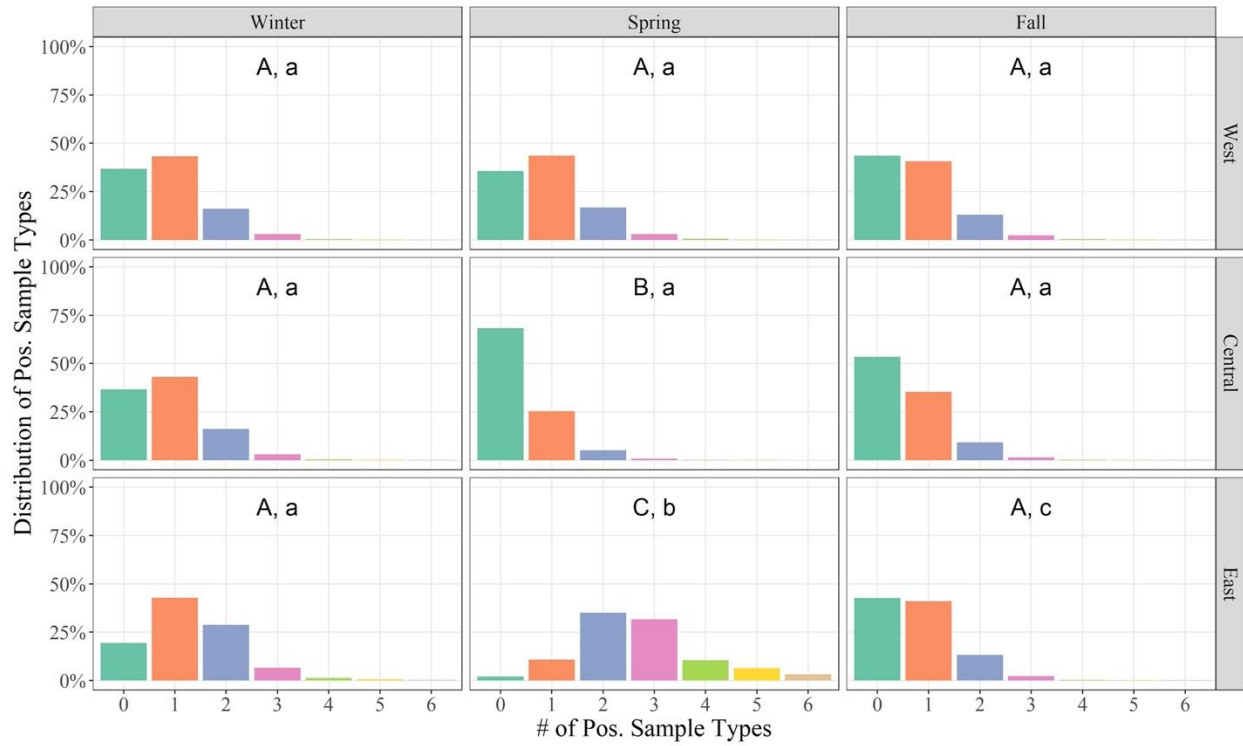


Figure 3. Graphical representation of *Salmonella* prevalence (%) by sample type with corresponding p-values where the season-by-region interaction was not significant for prevalence (mesenteric LNs ($P=0.188$), pre-scapular LNs ($P=0.157$), subiliac LNs ($P=0.136$), and superficial inguinal LNs ($P=0.122$)). The figure is divided by (A) *Salmonella* prevalence by season (winter, spring, and fall) for each sample type and (B) *Salmonella* prevalence by region for each sample type (central, east, and west) for the four sample types that were not significant ($P>0.05$) for season-by-region interaction.

a,b,c Superscripts that differ within a specific sample type vary statistically ($P\leq 0.05$) by season (A) or region (B).



660



661

662

663

Figure 4. Model-based estimate of the distribution of the number of *Salmonella* positive sample types (lymph nodes and tonsils) per market hog carcass according to season and region.

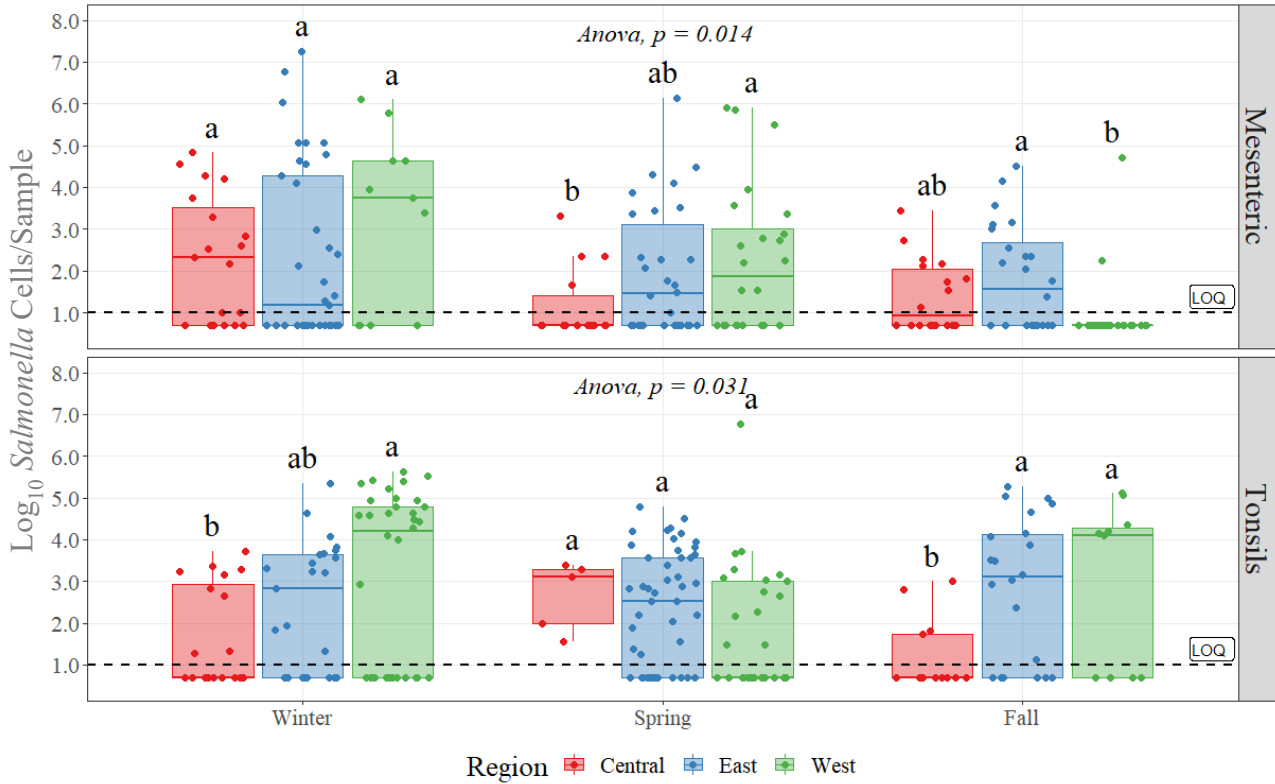
664

^{A,B,C} Superscripts that differ within a specific season vary statistically ($P \leq 0.05$) by region.

665

^{a,b,c} Superscripts that differ within a specific region vary statistically ($P \leq 0.05$) by season.

666



667

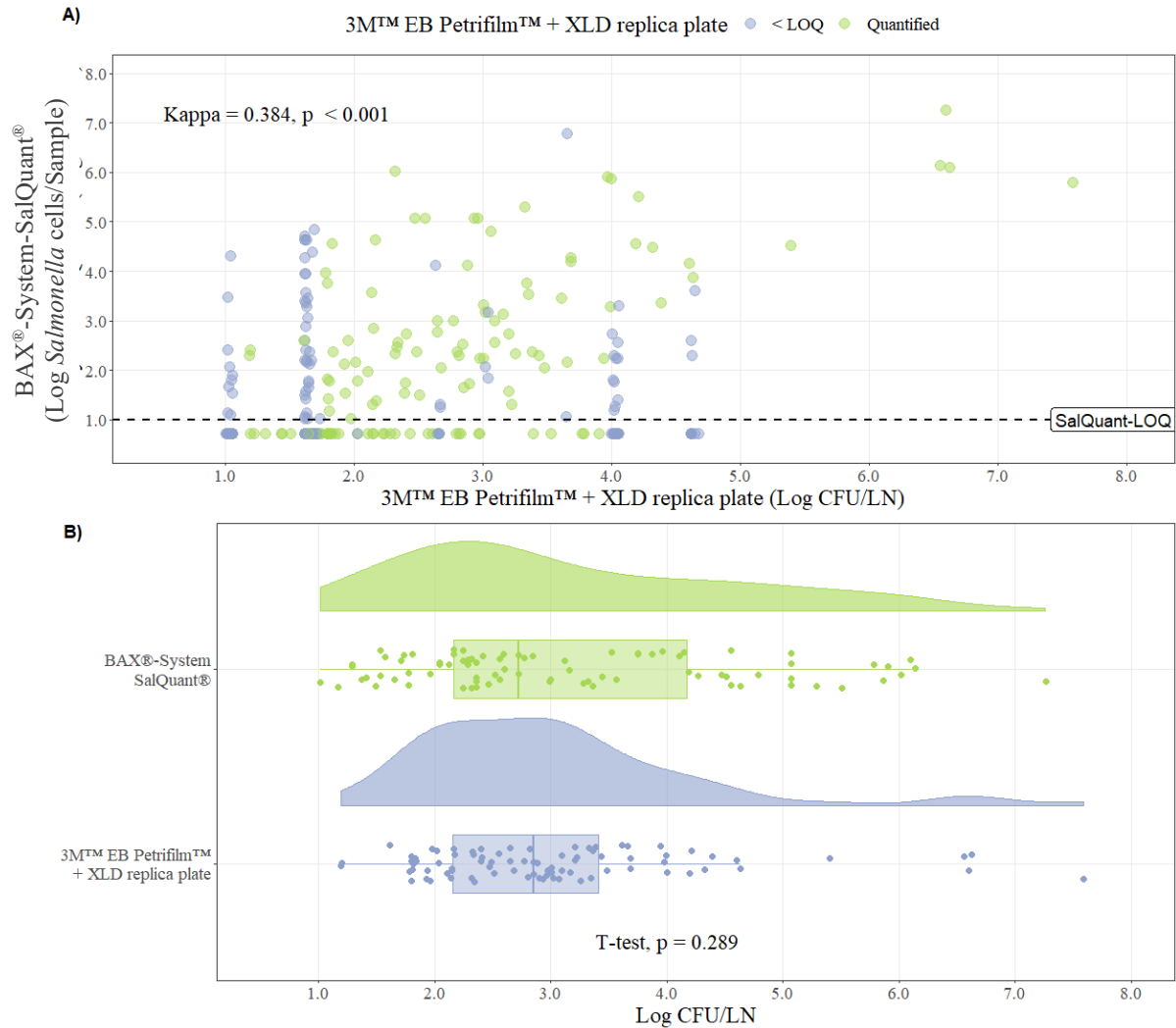
668 **Figure 5.** Bar charts of *Salmonella* \log_{10} (*Salmonella* cells/Sample) concentration from ANOVA
 669 test organized by region with season for sample types where season-by-region interaction was
 670 significant (mesenteric LNs ($P=0.014$) and tonsils ($P=0.031$)) and were *Salmonella* positive. Only
 671 mesenteric LNs and tonsils were statistically analyzed for *Salmonella* concentration.

672 ^{a,b,c} Superscripts that differ within a specific sample type vary statistically ($P \leq 0.05$) by season.

673

674

675



676

677 **Figure 6.** Graphical representation of the comparison between 3M™ EB Petrifilm™ + XLD
 678 replicate plate and BAX®-System-SalQuant® for enumeration of *Salmonella* in pork lymph
 679 nodes. A) Enumeration of *Salmonella* in pork lymph nodes using 3M™ EB Petrifilm™ + XLD
 680 (Log CFU/Sample) replicate plate and BAX®-System-SalQuant® (Log *Salmonella* cells/Sample)
 681 ($n = 378$ samples). The dots represent the actual data points. LOQ: Limit of Quantification. B)
 682 Raincloud plot of *Salmonella* counts using 3M™ EB Petrifilm™ + XLD (Log CFU/Sample)
 683 replicate plate and BAX®-System-SalQuant® (Log *Salmonella* cells/Sample) in pork lymph
 684 nodes with counts above limit of quantification for both methodologies ($n = 83$ samples). In each
 685 boxplot, the horizontal line crossing the box represents the median, the bottom and top box are
 686 the lower and upper quartiles, the vertical top line represents 1.5 times the interquartile range,
 687 and the vertical bottom line represents 1.5 times the lower interquartile range. The dots represent
 688 the actual data points. Distribution plots were generated using the kernel density estimates as the
 689 probability density function of a continuous variable.

690

691 **Table 1.** Explanatory variables in a model representing the level of *Salmonella* contamination in
 692 a sample (detected and quantified by BAX[®]-System-SalQuant[®] were categorized into three
 693 groups: ND; [LOD, LOQ); ≥LOQ.

694

| 24h Enrichment | 6h Enrichment | <i>Salmonella</i> Cells/Sample |
|-----------------------|-----------------------|---------------------------------------|
| Detection | Quantification | |
| Negative | Not Available | Non-Detect (ND) |
| Positive | <LOQ | [1,10) |
| Positive | ≥LOQ | Value derived from the standard curve |

695

696

697

698 **Table 2.** Summary of *Salmonella* prevalence status reported by carcass in each season and
 699 region. Season by region interaction for *Salmonella* prevalence was significant for carcass
 700 ($P=0.001$).

| Season | Region | # of Carcasses | Carcass Count | Prevalence |
|--------|---------|----------------|---------------|------------|
| Winter | West | 66 | 44 | 66.7% |
| | Central | 68 | 38 | 55.9% |
| | East | 68 | 52 | 76.5% |
| | Across | 202 | 134 | 66.3% |
| Spring | West | 66 | 43 | 65.2% |
| | Central | 69 | 18 | 26.1% |
| | East | 66 | 60 | 90.9% |
| | Across | 201 | 121 | 60.2% |
| Fall | West | 66 | 39 | 59.1% |
| | Central | 68 | 35 | 51.5% |
| | East | 64 | 41 | 64.1% |
| | Across | 198 | 115 | 58.1% |
| All | | 601 | 370 | 61.6% |

701

702

703 **Table 3.** Distribution of *Salmonella* in lymph nodes by market hog carcass. Tonsils are included
 704 in the lymph node count.

| Number of Lymph Nodes Harboring <i>Salmonella</i> | Number of Carcasses (%) |
|---|-------------------------|
| 0 | 38.40% (231/601) |
| 1 | 36.60% (220/601) |
| 2 | 17.10% (103/601) |
| 3 | 5.49% (7/601) |
| 4 | 1.16% (7/601) |
| 5 | 0.83% (5/601) |
| 6 | 0.33 (2/601) |
| 7 | 0.00% (0/601) |

705

706

707 **Table 4.** Summary of *Salmonella* prevalence status of cecal fluid, spleens, and ropes during the
 708 spring and fall sampling seasons according to each region.

| Season | Region | Cecal Fluid | | Spleens | | Ropes | |
|--------|---------|-------------|------|------------|------|-----------|------|
| | | % (N) | SEM* | % (N) | SEM | % (N) | SEM |
| Spring | West | No Data | -- | No Data | -- | 100 (3) | 0.0 |
| | Central | 20.3 (69) | 0.05 | 0.0 (69) | 0.0 | 88.9 (9) | 0.1 |
| | East | 36.1 (36) | 0.08 | 26.5 (68) | 0.05 | No Data | -- |
| | Across | 23.5 (102) | 0.04 | 13.1 (137) | 0.03 | 91.7 (12) | 0.08 |
| Fall | West | 71.2 (66) | 0.06 | 4.5 (66) | 0.03 | No Data | -- |
| | Central | 35.3 (68) | 0.06 | 26.3 (68) | 0.03 | 100 (10) | 0.0 |
| | East | 24.2 (33) | 0.08 | 26.9 (65) | 0.03 | No Data | -- |
| | Across | 47.3 (167) | 0.04 | 6.5 (199) | 0.02 | 100 (10) | 0.0 |
| All | | 38.3 (269) | 0.03 | 9.2 (336) | 0.02 | 95.5 (22) | 0.05 |

709 *SEM indicates standard error of the mean.

710 **Table 5.** Overall *Salmonella* prevalence, concentration, and contamination risk for market hog tonsils and lymph nodes (axillary,
 711 mesenteric, pre-scapular, subiliac, superficial inguinal, and tracheobronchial).

| Sample Type | Prevalence | Median Concentration | Interpretation [^] | Contamination Risk |
|----------------------|------------|---|---|--|
| Axillary | 4% | < 1 log <i>Salmonella</i> cells/Sample | Low Concentration Low Prevalence | Ground Product, Cross-Contamination |
| Mesenteric | 35% | < 1 log <i>Salmonella</i> cells/Sample | Low Concentration, High Prevalence | Cross-Contamination |
| Pre-scapular | 6% | < 1 log <i>Salmonella</i> cells/Sample | Low Concentration Low Prevalence | Ground Product, Cross-Contamination |
| Subiliac | 4% | < 1 log <i>Salmonella</i> cells/Sample | Low Concentration Low Prevalence | Ground Product, Cross-Contamination |
| Superficial Inguinal | 6% | < 1 log <i>Salmonella</i> cells/Sample | Low Concentration Low Prevalence | Ground Product, Cross-Contamination |
| Tracheobronchial | 9% | < 1 log <i>Salmonella</i> cells/Sample | Low Concentration Low Prevalence | Ground Product, Cross-Contamination |
| Tonsils* | 36% | 2.18 log <i>Salmonella</i> cells/Sample* | Moderate Concentration High Prevalence | Cross-Contamination |

712 * Lymph node SalQuant[®] protocol used to quantify tonsils and this protocol is likely not effective for tonsils.

713 [^] Represents interpretation by the authors only.

714 **Table 6.** Contingency table of the number of *Salmonella* positive samples quantified from market
 715 hog LNs using both methodologies of 3M™ EB Petrifilm™+XLD replica plate method and
 716 BAX®-System-SalQuant®.

| BAX®-System-SalQuant® | 3M™ EB Petrifilm™ + XLD Replicate Plate | | Total |
|-----------------------|---|------------|-------|
| | < LOQ | Quantified | |
| < LOQ | 183 | 45 | 228 |
| Quantified | 67 | 83 | 150 |
| Total | 250 | 128 | 378 |

717
 718 ¹ The lower limit of quantification for BAX®-System-SalQuant® is ~10 *Salmonella* cells/sample (1
 719 log/Sample) for small LNs, and ~50 CFU/Sample (1.7 log CFU/Sample) for medium LNs. The
 720 lower limit of quantification for 3M™ EB Petrifilm™+XLD replicate plate method is 0.5 CFU/mL
 721 (because of duplicate plating).

722
 723

724

725

726

REFERENCES

727

- 728 Arthur, T. M., Brichta-Harhay, D. M., Bosilevac, J. M., Guerini, M. N., Kalchayanand, N.,
729 Wells, J. E., Shackelford, S. D., Wheeler, T. L., & Koohmaraie, M. (2008). Prevalence
730 and characterization of *Salmonella* in bovine lymph nodes potentially destined for use in
731 ground beef. *Journal of food protection*, 71(8), 1685-1688. [https://doi.org/10.4315/0362-](https://doi.org/10.4315/0362-028X-71.8.1685)
732 [028X-71.8.1685](https://doi.org/10.4315/0362-028X-71.8.1685)
- 733 Aryal, S. (2022). *Xylose Lysine Deoxycholate (XLD) agar- principle, uses, composition,*
734 *preparation and colony characteristics.* [https://microbiologyinfo.com/xylose-lysine-](https://microbiologyinfo.com/xylose-lysine-deoxycholate-xld-agar-principle-uses-composition-preparation-and-colony-characteristics/)
735 [deoxycholate-xld-agar-principle-uses-composition-preparation-and-colony-](https://microbiologyinfo.com/xylose-lysine-deoxycholate-xld-agar-principle-uses-composition-preparation-and-colony-characteristics/)
736 [characteristics/](https://microbiologyinfo.com/xylose-lysine-deoxycholate-xld-agar-principle-uses-composition-preparation-and-colony-characteristics/)
- 737 Bessire, B. C., Thomas, M., Gehring, K. B., Savell, J. W., Griffin, D. B., Taylor, T. M., Mikel,
738 W. B., Campbell, J. A., Arnold, A. N., & Scaria, J. (2018). National survey of *Salmonella*
739 prevalence in lymph nodes of sows and market hogs. *Translational animal science*, 2(4),
740 365-371. <https://doi.org/10.1093/tas/txy072>
- 741 Bueno López, R., Vargas, D. A., Jimenez, R. L., Casas, D. E., Miller, M. F., Brashears, M. M., &
742 Sanchez-Plata, M. X. (2022). Quantitative bio-mapping of *Salmonella* and indicator
743 organisms at different stages in a commercial pork processing facility. *Foods*, 11(17),
744 2580. <https://doi.org/10.3390/foods11172580>
- 745 CDC. (2015, December 2, 2015). *Multidrug-resistant Salmonella I 4,[5],12:i:- and Salmonella*
746 *Infantis infections linked to pork, 2015.* CDC. [https://www.cdc.gov/salmonella/pork-08-](https://www.cdc.gov/salmonella/pork-08-15/index.html)
747 [15/index.html](https://www.cdc.gov/salmonella/pork-08-15/index.html)
- 748 CDC. (2019, February 8, 2019). *Prevention.* CDC.
749 [https://www.cdc.gov/salmonella/general/prevention.html#:~:text=Salmonella%20illness](https://www.cdc.gov/salmonella/general/prevention.html#:~:text=Salmonella%20illness%20is%20more%20common,conditions%20for%20Salmonella%20to%20grow.)
750 [%20is%20more%20common,conditions%20for%20Salmonella%20to%20grow.](https://www.cdc.gov/salmonella/general/prevention.html#:~:text=Salmonella%20illness%20is%20more%20common,conditions%20for%20Salmonella%20to%20grow.)
- 751 CDC. (2022a, December 30, 2022). *Previous outbreaks.* CDC.
752 <https://www.cdc.gov/salmonella/outbreaks.html>
- 753 CDC. (2022b, September 9, 2022). *Questions & answers.* CDC.
754 [https://www.cdc.gov/salmonella/general/index.html#:~:text=How%20common%20is%20](https://www.cdc.gov/salmonella/general/index.html#:~:text=How%20common%20is%20Salmonella%20infection,the%20United%20States%20every%20year.)
755 [Salmonella%20infection,the%20United%20States%20every%20year.](https://www.cdc.gov/salmonella/general/index.html#:~:text=How%20common%20is%20Salmonella%20infection,the%20United%20States%20every%20year.)
- 756 Chaves, B. D., Ruiz, H., Garcia, L. G., Echeverry, A., Thompson, L., Miller, M. F., & Brashears,
757 M. M. (2017). High prevalence of *Salmonella* in lymph nodes and tonsils of swine
758 presented for slaughter in Mexico. *Food protection trends*, 37(1), 25.
- 759 Giannella, R. A. (1996). *Medical microbiology* (S. Baron, Ed. 4th ed.)
760 <https://www.ncbi.nlm.nih.gov/books/NBK8435/>
- 761 Gillespie, B. W., Chen, Q., Reichert, H., Franzblau, A., Hedgeman, E., Lepkowski, J., Adriaens,
762 P., Demond, A., Luksemburg, W., & Garabrant, D. H. (2010). Estimating population
763 distributions when some data are below a limit of detection by using a reverse Kaplan-
764 Meier estimator. *Epidemiology (Cambridge, Mass.)*, 21(4), S64-S70.
765 <https://doi.org/10.1097/EDE.0b013e3181ce9f08>
- 766 Gragg, S. E., Loneragan, G. H., Brashears, M. M., Arthur, T. M., Bosilevac, J. M.,
767 Kalchayanand, N., Wang, R., Schmidt, J. W., Brooks, J. C., Shackelford, S. D., Wheeler,

768 T. L., Brown, T. R., Edrington, T. S., & Brichta-Harhay, D. M. (2013). Cross-sectional
769 study examining *Salmonella enterica* carriage in subiliac lymph nodes of cull and feedlot
770 cattle at harvest. *Foodborne pathogens and disease*, 10(4), 368-374.
771 <https://doi.org/10.1089/fpd.2012.1275>

772 Hosmer, D. W., Lemeshow, S., & Sturdivant, R. X. (2013). *Applied logistic regression, third*
773 *edition* (3rd ed.). John Wiley and Sons. <https://doi.org/10.1002/9781118548387>

774 Hurd, H. S., McKean, J. D., Wesley, I. V., & Karriker, L. A. (2001). The Effect of lairage on
775 *Salmonella* isolation from market swine. *Journal of food protection*, 64(7), 939-944.
776 <https://doi.org/10.4315/0362-028X-64.7.939>

777 Jiménez, R. L., Brashears, M. M., Bueno López, R., Vargas, D. A., & Sanchez-Plata, M. X.
778 (2023). Mitigation of *Salmonella* in ground pork products through gland removal in pork
779 trimmings. *Foods*, 12(20), 3802. <https://www.mdpi.com/2304-8158/12/20/3802>

780 Klein, J. P., & Moeschberger, M. L. (2006). *Survival analysis: techniques for censored and*
781 *truncated data* (Second Edition. ed.). Springer. <https://doi.org/10.1007/b97377>

782 Landis, J. R., & Koch, G. G. (1977). A one-way components of variance model for categorical
783 data. *Biometrics*, 33(4), 671-679. <https://doi.org/10.2307/2529465>

784 Larsen, S., Bokenkroger, C., Delago, J., & Radtke, D. (2023, 15 May 2023). *Salmonella enterica*
785 *prevalence and serotype distribution in lymph nodes from market swine* SafePork 2023,
786 New Orleans, LA. <https://www.iastatedigitalpress.com/safepork/article/id/16359/>

787 Lei, S., Chen, S., & Zhong, Q. (2021). Digital PCR for accurate quantification of pathogens:
788 principles, applications, challenges and future prospects. *International journal of*
789 *biological macromolecules*, 184, 750-759. <https://doi.org/10.1016/j.ijbiomac.2021.06.132>

790 Lozano-Villegas, K. J., Herrera-Sánchez, M. P., Beltrán-Martínez, M. A., Cárdenas-Moscoso, S.,
791 & Rondón-Barragán, I. S. (2023). Molecular detection of virulence factors in *Salmonella*
792 serovars isolated from poultry and human samples. *Vet Med Int*, 2023, 1875253.
793 <https://doi.org/10.1155/2023/1875253>

794 Mann, E., Wagner, M., Schmoll, F., Slaghuis, J., Schönenbrücher, H., & Mester, P. (2014).
795 Rapid testing and quantification of *Salmonella* in ileocaecal lymph nodes of Austrian pigs
796 slaughtered for consumption. *Research in veterinary science*, 97(2), 187-190.
797 <https://doi.org/10.1016/j.rvsc.2014.06.016>

798 Matthews, K. R., Kniel, K. E., & Montville, T. J. (2017). *Food microbiology- an introduction*
799 *(4th Edition)* (4th ed.). American Society for Microbiology (ASM).

800 Miller, M., Maher, J. M., Wiseman, B., & Gragg, S. E. (2022). *Salmonella* is present in multiple
801 lymph nodes of market hog carcasses at slaughter. *Food protection trends*, 42(2), 100-
802 106. <https://doi.org/https://doi.org/10.4315/FPT-21-027>

803 Samuel, J. L., O'Boyle, D. A., Mathers, W. J., & Frost, A. J. (1980). Distribution of *Salmonella*
804 in the carcasses of normal cattle at slaughter. *Research in veterinary science*, 28(3), 368-
805 372. [https://doi.org/10.1016/S0034-5288\(18\)32724-3](https://doi.org/10.1016/S0034-5288(18)32724-3)

806 Self, J. L., Luna-Gierke, R. E., Fothergill, A., Holt, K. G., & Vieira, A. R. (2017). Outbreaks
807 attributed to pork in the United States, 1998-2015. *Epidemiology & Infection*, 145(14),
808 2980-2990. <https://doi.org/https://doi.org/10.1017/s0950268817002114>

809 Shahbandeh, M. (2022a, November 25, 2022). *Meat consumption worldwide from 1990 to 2021,*
810 *by meat type**. Statista. [https://www.statista.com/statistics/274522/global-per-capita-](https://www.statista.com/statistics/274522/global-per-capita-consumption-of-meat/)
811 [consumption-of-meat/](https://www.statista.com/statistics/274522/global-per-capita-consumption-of-meat/)

812 Shahbandeh, M. (2022b, December 16, 2022). *Per capita meat consumption in the United States*
813 *in 2021 and 2031, by type*. Statista. <https://www.statista.com/statistics/189222/average->

814 [meat-consumption-in-the-us-by-](#)
815 [sort/#:~:text=In%202021%2C%20the%20most%20consumed,pounds%20per%20capita](#)
816 [%20by%202031.](#)

817 Shahbandeh, M. (2022c, April 13, 2022). *Production of pork worldwide from 2013 to 2022 (in*
818 *million metric tons)***. Statista. [https://www.statista.com/statistics/237570/pork-](https://www.statista.com/statistics/237570/pork-production-worldwide/)
819 [production-worldwide/](https://www.statista.com/statistics/237570/pork-production-worldwide/)

820 Shahbandeh, M. (2022d, July 18, 2022). *Projected pig meat consumption worldwide from 2021*
821 *to 2031 (in 1,000 metric kilotons)**. Statista.
822 <https://www.statista.com/statistics/739879/pork-consumption-worldwide/>

823 Teunis, P. F. M., Kasuga, F., Fazil, A., Ogden, I. D., Rotariu, O., & Strachan, N. J. C. (2010).
824 Dose–response modeling of *Salmonella* using outbreak data. *International journal of*
825 *food microbiology*, 144(2), 243-249. <https://doi.org/10.1016/j.ijfoodmicro.2010.09.026>

826 Vargas, D. A., Betancourt-Barszcz, G. K., Blandon, S. E., Applegate, S. F., Brashears, M. M.,
827 Miller, M. F., Gragg, S. E., & Sanchez-Plata, M. X. (2023). Rapid quantitative method
828 development for beef and pork lymph nodes using BAX ® system real time *Salmonella*
829 Assay. *Foods*, 12(4).

830 Webb, H. E., Brichta-Harhay, D. M., Brashears, M. M., Nightingale, K. K., Arthur, T. M.,
831 Bosilevac, J. M., Kalchayanand, N., Schmidt, J. W., Wang, R., Granier, S. A., Brown, T.
832 R., Edrington, T. S., Shackelford, S. D., Wheeler, T. L., & Loneragan, G. H. (2017).
833 *Salmonella* in peripheral lymph nodes of healthy cattle at slaughter. *Frontiers in*
834 *microbiology*, 8, 2214-2214. <https://doi.org/10.3389/fmicb.2017.02214>

835 WHO. (2022, May 19, 2022). *Food safety*. World Health Organization.
836 [https://www.who.int/news-room/fact-sheets/detail/food-](https://www.who.int/news-room/fact-sheets/detail/food-safety#:~:text=Salmonella%2C%20Campylobacter%20and%20enterohaemorrhagic%20Escherichia,with%20severe%20and%20fatal%20outcomes.)
837 [safety#:~:text=Salmonella%2C%20Campylobacter%20and%20enterohaemorrhagic%20](https://www.who.int/news-room/fact-sheets/detail/food-safety#:~:text=Salmonella%2C%20Campylobacter%20and%20enterohaemorrhagic%20Escherichia,with%20severe%20and%20fatal%20outcomes.)
838 [Escherichia,with%20severe%20and%20fatal%20outcomes.](https://www.who.int/news-room/fact-sheets/detail/food-safety#:~:text=Salmonella%2C%20Campylobacter%20and%20enterohaemorrhagic%20Escherichia,with%20severe%20and%20fatal%20outcomes.)
839